1000HS – Clear Top Coat HS

Product Description

High quality 2K Clear for panel repair and overall resprays. Good filling properties, excellent gloss and flow in combination with very good polishability. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24 h without intermediate sanding.

Suitable Substrates

- GenRock basecoat

Product Application

100% Clear	50% Hardener	5-10% Thinner
1000HS	H555 FAST	S719 FAST
	H666 NORMAL	S711 NORMAL
	H777 SLOW	S721 SLOW
	H444 SUPER FAST	

16-18 sec / DIN 4 mm / 20 ºC (68 ºF)
Pot life 5h at 20°C

HVLP 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure

2 coats: 50 - 60 microns

Wait 10 min before increasing temperature
Low bake 20 min at 60°C panel temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Short Wave 8 min
The object should be maintained at greater than 60cm from source.

Wear suitable protection

Product Characteristics

Specific Gravity:	0.985 kg/cm^3
Flash Point:	25°C (77°F)
Solid Content:	52.1 % by weight
Coverage:	8 - 9 m^2/l at 50-micron dry film thickness (theoretical)
SDS:	Refer to the Safety Data Sheet

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