



# 3000 - 2K Smooth Clear

## NORTH AMERICAN MARKET

### Product Description

The 3000 2K Smooth Clear is a fast drying, extremely user friendly product suitable for overall resprays as well as panel refinishing.

### Suitable Substrates

- GenRock basecoat
- Gen<sub>2</sub>O basecoat

### Product Application



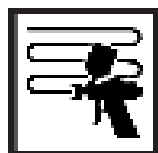
100% Clear	25% Hardener	5-10% Thinner
3000	H3236 2K HARDENER SLOW	Respective General Thinner
	H2232 2K HARDENER NORMAL	
	H1522 2K HARDENER FAST	



17-19s / # 2 Zahn @ 68°F  
Pot life 6h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)  
2.5 bar inlet pressure



0.8-1.0 Mil per full coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Wait 12 min before increasing temperature Bake 20 min at 60°C (140°F) panel temperature



Short Wave 8 min  
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

#### Product Characteristics

**VOC:**

Regulatory VOC 545.6 gr/lit (4.54 lbs/gal) Regulatory VOC ready to spray < 530.5 gr/lit (4.4 lbs/gal) P.S: For VOC compliance national rule, ready to spray basecoat needs to be <= 739 grams/liter (6.15 lbs/gal)

**Specific Gravity:**

0.931 kg/lit (7.75 lbs/gal)

**Solid Content:**

36.0 – 37.0 % by weight RFU

**Coverage:**

490 ft<sup>2</sup>/gal at 1 dry mil dry film thickness (theoretical)

**SDS:**

Refer to the Safety Data Sheet

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