



# 1000SR – Scratch Resistant Clear

## Product Description

High quality 2K Clear for panel repair and overall re-spray. Excellent gloss and flow in combination with very good polish ability. It is extremely stable when applied on vertical surfaces and it can be overcoated within 24 hours without intermediate sanding.

## Suitable Substrates

- GenRock basecoat
- Gen2O basecoat

## Product Application



100% Clear	50% Hardener	5-10% Thinner
1000SR	H500 FAST	S719 THINNER FAST S711 THINNER NORMAL S721 THINNER FAST
	H600 NORMAL	
	H700 SLOW	
	H750 EXTRA SLOW	
	H760 SPECIAL HARDENER	



16-18 sec / DIN 4 mm / 20 °C (68 °F)  
Pot life 5h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)  
2.0 - 2.5 bar inlet pressure



2 coats – 50 -60 microns per coat



Flash off before increasing temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



## 1000SR – Scratch Resistant Clear



20 minutes at 60 °C panel temperature



Short Wave 8 min  
The object should be maintained at greater than 80cm from source.



Wear suitable protection

### Product Characteristics

**VOC(2004/42/EC):** 2004/42/IIB (e) (840)530. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 530 g/l.

**Specific Gravity:** 0.985 kg/cm<sup>3</sup>

**Flash Point:** 25°C (77 °F)

**Solid Content:** 52.1 % by weight

**Coverage:** 8 - 9 m<sup>2</sup>/l at 50-micron dry film thickness (theoretical)

**SDS:** Refer to the Safety Data Sheet

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.