



# 9964 - 2K Primer White

## Product Description

A VOC compliant, high build, two component sanding primer surfacer with good vertical stability, good application and filling properties. It is especially easy to sand particularly for hand sanding applications. Direct to plastic with addition of plastic additive 8230.

## Suitable Substrates:

- Existing Finishes except TPA
- OEM Primer or EDP, sanded
- “General” Polyester Putties
- Bare metal substrates must be pre-primed with wash primer 9700.
- Other available colors (Beige 9960, Black 9962, Black 9963, Red 9965)

## Product Application



STIR 9964 well before mixing



Potlife 4 hours / 20°C (68°F)

	100%	25%	5-25%
9964		9964 Hardener	S711



22-24 sec / DIN 4 mm / 20°C (68°F)



Compliant 1.6 – 1.8 mm  
 2.0 – 2.5 bar inlet pressure  
 HVLP 1.7-2.0 mm ; maximum 0.7 bar at the air-cap

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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2-3 coats  
60 microns/coat



5-6 minutes at 20°C (68°F) between coats



Air dry overnight  
30 min. at 60 °C (140 °F)



10 – 15 min. Short Wave  
The object should be maintained at greater than 60 cm from source



Initial Sanding with P320 grit  
Final Sanding with P400 - P500 grit



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Clean Surface to remove contamination prior to application of top coat



GenRock Top Coat  
GenRock, Gen<sub>2</sub>O Basecoats



Wear suitable protection

**Nb:** Poor opacity solid colors: When the GenMix Pro system informs you that the solid color has poor opacity, we recommend the following: Add the relevant 2K toner into the primer which will assist you in achieving a background that will enhance the color and save on unnecessary coats of the selected color thus allowing you to keep costs to a minimum.



2:1:1:0.5  
9964 Primer 2 Parts.  
Selected 600 Series Color Formula 1 Part.  
Hardener 1 Part / Reducer 0.5 parts  
**All other processes remain the same as per the 9964 TDS sheet on application, drying and sanding.**

### 9964 Primer Direct to Plastics

With the addition of 8230. 9964 can be applied direct to plastics without the need for a 1k plastic adhesion promotor (plastic primer)



4:1  
- 9964 Hardener.  
- 20 – 25% Reducer “General”  
- Add 15% plastic additive 8230  
- Pot life 45-60 mins / 20 °C (68°F)  
**All other processes remain the same as per the 9964 TDS sheet on application, drying and sanding.**

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## Product Characteristics

<b>VOC:</b>	485 g/l (EU limit value for this category IIB.c being max. 540g/l)
<b>Specific Gravity:</b>	1.647 kg/cm <sup>3</sup>
<b>Flash Point:</b>	25°C (77 °F)
<b>Solid Content:</b>	67.8 % by weight – ready to spray
<b>Coverage:</b>	5.7-5.8 m <sup>2</sup> /l at 80-micron film thickness (theoretical)
<b>SDS:</b>	Refer to the Safety Data Sheet

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