



5000M - 2K Clear Satin Gloss

Product Description

2K satin clear especially suitable for low gloss bumpers. 5000M provides a uniform satin result with a smooth and silky feel and appearance which exceed the stringent demands of the refinish industry

Suitable Substrates

- GenRock basecoat
- Gen₂O basecoat

Product Application



	100%	50% Hardener	15-20% Thinner
5000M		H500 – FAST	S719 – Fast S711 – NORMAL S719 - SLOW
		H600 – NORMAL	
		H700 – SLOW	
		H750 – EXTRA SLOW	
		H760 - SPECIAL	



16-18 sec / DIN 4 mm / 20 °C (68 °F)
Potlife: 3h to 5h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.0 - 2.5 bar inlet pressure



2 Regular Coats
50 – 60 micron



Flash off 15 min before increasing panel temperature.
Air dry 45 min at 60 °C panel temperature

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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15-20 min
Flash-off between coats and final flash-off.



Short Wave 8 min
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

Product Characteristics

VOC(2004/42/EC):	2004/42/IIB (e) (840)530. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 580 g/l.
Specific Gravity:	0.98 kg/cm ³
Flash Point:	32°C (89.6 °F)
Solid Content:	54.7 % by weight – ready to spray 47.5 % by volume
Coverage:	6-7 m ² /l at 25-micron film thickness (theoretical)
Gloss level:	66 ± 5% at 60°C
SDS:	Refer to the Safety Data Sheet

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