



8340 – Genflex Plastic Primer

Product Description

8340 is an excellent single component plastic primer for adhesion to plastic component parts. It is a clear liquid slightly pigmented with a metallic pigment for easier spraying. It provides primers and topcoat layers a good adhesion.

Suitable Substrates:

Adheres to all plastics except PE / Polyethylene.

Surface Preparation (untreated plastic)



Temper 60 min @ 60°C

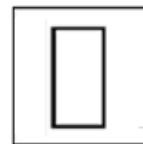


Abrade surface with an ultra-fine pad soaked in GenClean silicone remover



Wipe with Genclean silicone remover

Product Application



Ready To spray



Spray Nozzle 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.4-1.5 mm ; maximum 0.7 bar at the air--cap

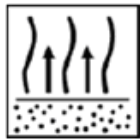
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1 coat – 1-2 microns per coat



10 minutes at 20 oC (68oF)



Overcoat wet on wet with plasticized 4462 General primer



Wear suitable protection

Product Characteristics

VOC(2004/42/EC):

2004/42/IIB (e) (840)840. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 840 g/l.

Specific Gravity:

0.885 kg/cm³

Flash Point:

25°C(77 °F)

Solid Content:

5.5 % by weight pre-dilution

Coverage:

10-11 m²/l at 25-micron film thickness (theoretical)

SDS:

Refer to the Safety Data Sheet

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