



# 8350 – Genflex Plastic Primer Transparent

## **Product Description**

8350 is an excellent single component plastic primer for adhesion to plastic component parts. It is a clear liquid slightly pigmented with a metallic pigment for easier spraying. It provides primers and topcoat layers a good adhesion.

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## **Suitable Substrates:**

Adheres to all plastics

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## **Surface Preparation (untreated plastic)**



Temper 60 min @ 60°C



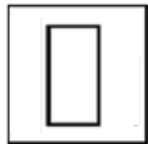
Abrade surface with an ultra-fine pad soaked in GenClean silicone remover



Wipe with GenClean silicone remover

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## **Product Application**



Ready To spray



Spray Nozzle 1.3 – 1.4 mm  
2.0 – 2.5 bar inlet pressure  
HVLP 1.4-1.5 mm ; maximum 0.7 bar at the air--cap

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Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

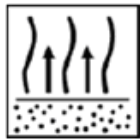
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## 8350 – Genflex Plastic Primer Transparent



1 coat – 1-2 microns per coat



10 minutes at 20 oC (68oF)



Overcoat wet on wet with plasticized 4462 General primer



Wear suitable protection

### Product Characteristics

<b>VOC(2004/42/EC):</b>	2004/42/IIB (e) (840)840. The EU limit value for this product (product category IIB.e) in ready to use form is max 840g/ltr. The VOC content of this product in ready for use form is max. 840 g/l.
<b>Specific Gravity:</b>	0.885 kg/cm <sup>3</sup>
<b>Flash Point:</b>	30°C(77 °F)
<b>Solid Content:</b>	5 % by weight pre-dilution
<b>Coverage:</b>	15 m <sup>2</sup> /l at 25-micron film thickness (theoretical)
<b>SDS:</b>	Refer to the Safety Data Sheet

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