

S1918 – Touch up Bi-Coat



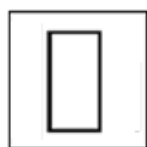
Product Description

This product has been developed to assist the painter in the blending out process of metallics and effect colours.

Suitable Substrates:

For Genrock basecoat systems

Product Application



100% to RTS mixture

After the basecoat has been reduced with 100% S1918; with a blending technique apply the reduced paint on the adjacent pre-sanded panel (P2000 or Scotch Brite). Apply 2K clear on the full area.

Blending 3 coat colors:

These shades depend on the color of the first coat and on the number of spray passes and the coat thickness of the 2nd layer (the pearlescent basecoat). The following method should be observed:

1. Reduce the ground coat with 100% S1918 and blend into the original finish (after sanding with Scotch Brite or P2000).
 2. Apply pearlescent basecoats allowing them to overlap as much as is required for a homogeneous effect in the color shade
 3. Apply 2K clear over the entire repair area.
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Spray Nozzle 1.4 – 1.6 mm
1.5 bar inlet pressure

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.

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Wear suitable protection

Product Characteristics

Specific Gravity:	0.925 g/cm ³
Flash Point:	27°C
SDS:	Refer to the Safety Data Sheet

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