



3021 - VOC Smooth Clear

NORTH AMERICAN MARKET

Product Description

The 3021 VOC Smooth Clear is a fast drying, extremely user friendly product suitable for overall re-sprays as well as panel refinishing.

Suitable Substrates

- GenRock basecoat
- Gen₂O basecoat

Product Application



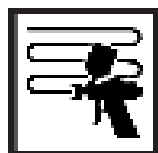
100% Clear	25% Hardener	5-10% Thinner
3021	H03236 2K HARDENER SLOW	Respective General Thinner
	H02232 2K HARDENER NORMAL	
	H01522 2K HARDENER FAST	



17-19s / # 2 Zahn @ 68°F
Pot life 6h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)
2.5 bar inlet pressure (36 PSI)



0.8-1.0 Mil per full coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Wait 12 min before increasing temperature
Bake 20 min at 60°C (140°F) panel temperature



Short Wave 8 min
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

Product Characteristics

VOC:

Regulatory VOC 289.9 gr/lit (2.41 lbs/gal) Regulatory VOC ready to spray < 250 gr/lit (2.1 lbs/gal)

Specific Gravity:

1.1 kg/lit (9.16 lbs/gal)

Solid Content:

App. 31.0% by weight RFU

Coverage:

520 ft²/gal at 1 dry mil dry film thickness (theoretical)

SDS:

Refer to the Safety Data Sheet

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