



# 4021 - VOC Ultra Pro Clear

## NORTH AMERICAN MARKET

### Product Description

The 4021 VOC Ultra Pro Clear is a top of the line high solid, high build clearcoat with excellent vertical stability and distinctness image. It is characterized by its flexibility in application whereby one full coat is enough to achieve a perfect finish and increase bodyshop output.

### Suitable Substrates

- GenVerde basecoat
- Gen2 O basecoat

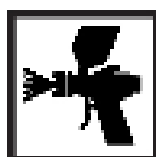
### Product Application



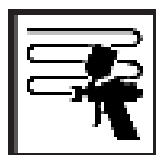
100% Clear	25% Hardener	20-25% Thinner
4021	H03236 2K HARDENER SLOW	S3236 THINNER SLOW
	H02232 2K HARDENER NORMAL	S2232 THINNER NORMAL
	H01522 2K HARDENER FAST	S1522 THINNER FAST



20-22s / # 2 Zahn @ 68°F  
Potlife: 3h at 20°C



HVLP 1.3 – 1.5 mm (2 spray passes)  
2.0 bar inlet pressure (29 PSI)



0.8-1.0 Mil per full coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Wait 10-12 min flash-off between coats  
Wait 15-20 min. before increasing temperature  
Bake 20 min at 60°C (140°F) panel temperature



Short Wave 8 min  
The object should be maintained at greater than 80 cm from source.



Wear suitable protection

### Product Characteristics

#### **VOC:**

Regulatory VOC 300.2 gr/lit (2.5 lbs/gal)  
Regulatory VOC ready to spray < 250.0 gr/lit (2.08 lbs/gal)

#### **Specific Gravity:**

1.06 kg/lit (8.83 lbs/gal)

#### **Solid Content:**

App. 44.8% by volume ready to spray.

#### **Coverage:**

650 ft<sup>2</sup>/gal at 1 dry mil dry film thickness (theoretical)

#### **SDS:**

Refer to the Safety Data Sheet

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