



5021 – VOC High Performance Clear

NORTH AMERICAN MARKET

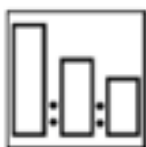
Product Description

The 5021 VOC High Performance Clear is the ultimate clearcoat for 2.1 VOC compliant territories. It exhibits the highest performance in most characteristics; Notably: Better distinctness of image (DOI), better gloss, quicker drying, and easier application. The 5021 is based on the latest European technology for vehicle refinish clearcoat applications.

Suitable Substrates

- GenVerde basecoat
- Gen2 O basecoat

Product Application

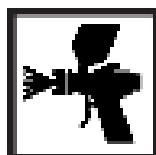


Standard Application:

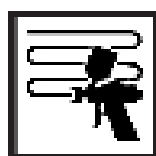
100% Clear	25% Hardener	20-25% Thinner
04462	H03236 VOC HARDENER SLOW	General Thinners
	H02232 VOC HARDENER NORMAL	
	H01522 VOC HARDENER FAST	



18-20s / # 2 Zahn @ 68oF
Potlife: 6h at 20°C (68°F)



HVLP 1.3- 1.5 mm (2 spray passes)
2.5 bar inlet pressure (36 PSI)



0.8-1.0 Mil per full coat

Disclaimer: Users assume full responsibility for any consequences resulting from the incorrect usage of our products.



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Wait 12 min before increasing temperature
Bake 15-20 min at 60°C (140°F) panel temperature
Air dry: Polishable after 4 hours at 25°C (77°F)



8 mn. Short Wave
The object should be maintained at greater than 80cm from source



Wear suitable protection

Product Characteristics

VOC:

Regulatory VOC 285.0 gr/lit (2.37 lbs/gal)
Regulatory VOC ready to spray < 250.0 gr/lit (2.08 lbs/gal)

Specific Gravity:

1.1 kg/lit (9.16 lbs/gal)

Solids Content:

App. 30-31% by weight.

Coverage:

650 ft²/gal at 1 dry mil dry film thickness (theoretical)

SDS:

Refer to the Safety Data Sheet

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