



Product Description

GenVerde Basecoat is a complete, easy to use solvent borne basecoat system, VOC compliant in ALL districts of North America. It offers an extended library of formulations (over 80,000 colors) for all major makes of vehicles. Based on 72 base colors including 22 Pearlescent and Xirallic toners, it provides greater coverage and fast drying thus allowing considerable time savings in application.

Surface Preparation:

Old paint well sanded and surfaces well primed and prepared.

Suitable Substrates

- Existing Finishes except TPA
- “General” 03362 Primer
- OEM Primer or EDP, sanded
- “General” Polyester Putties
- Bare metal substrates must be pre-primed with wash primer 9700



100% “GenVerde” Reducers

- S01522 Reducer Fast
- S02232 Reducer Medium
- S03236 Reducer Slow



15-17 sec / DIN 4 mm / 20°C (68°F)



Compliant 1.3 – 1.4 mm
2.0 – 2.5 bar inlet pressure
HVLP 1.3 – 1.4 mm; 0.7 bars at the air-cap
8 – 12 microns per coat

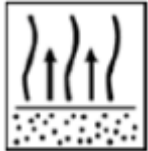
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8-10 min. between coats. For metallic colors, a drop coat is recommended. 20-30 min before application of clearcoat.



Wait until fully matt before applying top coat.



Wear suitable protection

Product Characteristics

VOC:

Maximum 3.5 lbs/gallon (420 grams/liter) ready to spray.

Specific Gravity:

Standard 700 range: 1.065 - 1.293 grams/lit (8.87 – 10.77 lbs/gal)
Additives 600 range: 0.983 - 1.150 grams/lit (8.18 – 9.57 lbs/gal)

Solids Content:

21.2 – 39.0 % by weight

Flash Point:

-10°C (-23°F) <> 23°C (73.4°F)

SDS:

For individual product information as well as safety measures, see the corresponding MSDS.

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